

### Why the Birch Leaf in our logo?

The birch leaf signifies Finnleo's Finnish heritage. The sauna originated in Finland many centuries ago. Finnleo proudly continues the tradition by providing high quality Finnish Saunas with Finnish Design, using quality whitewoods from Finland, manufactured in our Minnesota factory. Not only is the Birch tree a common sight in Finland and Minnesota, its soft leafy branches and its fragrance are common components of the Finnish sauna experience.

**Health.**  
**Relaxation.**  
**Design.**



  
**finnleo**  
your sauna for life

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**finnleo**  
your sauna for life



**FOR A HEALTHY, FIT LIFESTYLE...**

The benefits of heat bathing become tangible once you've experienced an authentic Finnleo sauna. Muscles relax. Aches fade away. Heart and circulation improve. Calories are burned. Skin is renewed. Tension and discord slip into harmony. Body and soul are refreshed.

There is no better way to deal with mental strain and fatigue or to reduce stress and relax muscles than in a Finnleo sauna. No one says for certain if it's the physiological changes that occur in the warmth of these wonderful ameni-

ties, or if it's simply the time spent in the calm, still retreat that should be credited for the therapeutic effect. But all who sauna bathe agree — it feels wonderful.

Whether you use your sauna to wind down after a stressful day at work, after a workout to reduce pain in muscles and joints, or before bed to promote a deeper, more restful sleep, let a Finnleo sauna work its special "magic" on you.

**Finnleo: Sauna Industry Leader.**

Finnleo is the market leader and has the most complete line of Traditional Finnish Saunas and Infrared Saunas. Finnleo is Saunatec, the largest sauna and steambath company in the world — which has a history dating to 1919 when the company was established in Wyborg, Finland.



**Finnleo. Your Sauna for Life.**

Modern technology and medical research can now explain what the Finns have known for 2000 years: A sauna not only makes you feel good, it's good for you.

Numerous medical studies in Scandinavia and throughout Europe have focused on how the body responds in a sauna. The research demonstrates that when you raise the core body temperature in a sauna several very good changes occur.

You sweat. Toxins are flushed from your body. You burn calories. You get a cardio-vascular workout — blood vessels dilate, heart rate increases.

Your body produces natural chemicals—endorphins — which in turn reduce mental stress, provide increased resistance to illness, soothe sore muscles and joints, and induce a deeper sleep.

For more information on health benefits of sauna ask your Finnleo dealer for the brochure, "The Top Ten Health Benefits of Sauna."

*Look better, feel better, sleep better—with your Finnleo.*



# Health. Relaxation. Design.

### FOCUS ON DESIGN

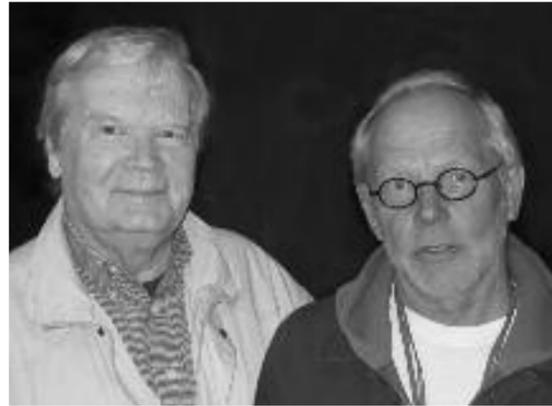
#### **Finnleo Design. Finnleo Quality.**

Finnleo's leadership status came by providing industry leading quality, design and innovation.

Finnleo's focus on European design is evident in its product line and by the designers they work with. Finnleo's "Tonttu series of sauna heaters" and its "sauna interior solutions" were developed in collaboration with two world-renowned Scandinavian industrial designers: Ristomatti Ratia (Ratia Brands Co. Oy) and Esa Vapaavuori (Esan Design Center).



ESA VAPAAVUORI AND RISTOMATTI RATIA



Ristomatti Ratia is one of the most versatile designers in Finland. The forms and properties of the Saunatonnttu heater offer new solutions for interior sauna design – from raised platforms with the heater rising through them to benches wrapped around the heater. The heater can be installed in several locations: in the corner, in front of the windows or even the center of the sauna.



The Tonttu heater series reflects the Ratia Lifestyle line of products, which is characterized by good design, an air of freshness and casual elegance.

Esan Design, working with Finnleo and Ratia, created stunning interior solutions never before seen in traditional saunas. The Deco Series epitomizes Esa's desire to incorporate fresh Scandinavian design using traditional sauna features. The new interior solutions have completely changed the way saunas look and how they can be used and enjoyed.

"Latte" interior upgrade with biodegradable oil-rubbed Western Red Cedar with Abachi highlights; Pikkutonttu heater and low voltage lighting.



# Focus on Design.

HEALTH. RELAXATION. DESIGN.

**INTERIOR AND EXTERIOR SOLUTIONS**

Finnleo design and quality is evident throughout our product lines. Features not found anywhere else can be found with Finnleo: deluxe interior and exterior upgrades, extensive use of glass including all-glass front saunas, Deco interior systems, Sunburst interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, in-sauna entertainment centers with DVD/TV and sound systems, user-friendly digital controls, and heater designs for almost any sauna configuration and any sauna environment.



SOLACE SAUNA

**DESIGN IS LIMITED BY YOUR IMAGINATION:**

**Pick and choose your own interior and exterior options.** The interior and exterior features shown throughout this catalog are available in most Finnleo traditional sauna series. Finnleo's custom manufacturing capabilities are virtually boundless--limited only by your imagination. You can pick and choose interior and exterior options according to your taste in design and how you plan to use your sauna.

Not sure where to begin planning for your own sauna design? Finnleo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD renderings. Visit your local dealer, call Finnleo at 1-800-346-6536, or visit our website at [www.finnleo.com](http://www.finnleo.com). Let us know the dimensions of your space, and any special features you want included, and we'll take it from there. The sauna of your dreams is only an email or phone call away.

**FINNLEO DESIGN. FINNLEO QUALITY.**

Finnleo's high quality, thoughtful design, the best materials and careful craftsmanship make the sauna experience the best it has ever been.

*Step out of this world into a Finnleo.*

SLIDING CURVED BACKREST



COLOR LIGHT THERAPY



TWO-TONE OILED RUBBED WOOD, ARMRESTS, PIKKUTONTTU HEATER



Options Shown: All-glass front with frameless door, armrests, interior and exterior low voltage lighting, Deco-style interior.



# interior & exterior solutions

HEALTH. RELAXATION. DESIGN.

## SAUNA UPGRADES AND OPTIONS

### Sunburst Interior

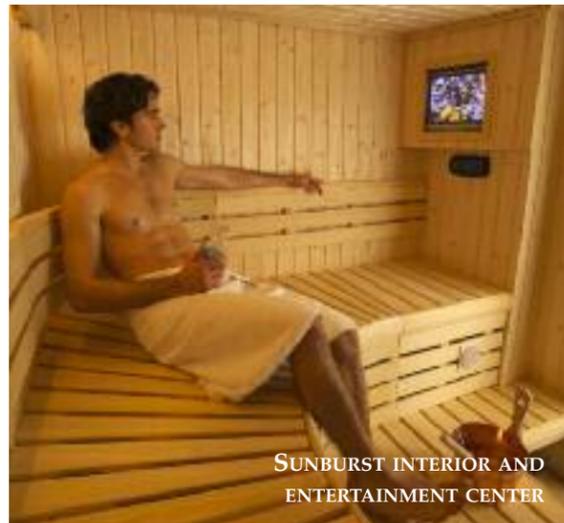
The Finnleo Sunburst sauna interior brings contemporary European design and elegance to a new level.

Finnleo's Sunburst Interior is an option on any Finnleo sauna 6' x 6' or larger. This stunning interior is handcrafted from beautiful Abachi wood, and includes design features such as:

- Dramatic "sunburst" corner with wedge-shaped Abachi boards fanning out from the bench front to the back corner
- Curved bench fronts, curved bench skirts and curved backrests
- Low-voltage valance lighting with rounded profile on the valance
- Deluxe headrests (one per upper bench)

### Grande Interior

To add to the grandeur, simply specify "Grande Interior". A special optional design in two styles (Classic Grande or V-Grande) with bench skirt, arched leg rest, custom backrests, light valance with low voltage lighting, and a deluxe heater guard, all crafted from Abachi wood - beautiful, clear, light colored, and a standard of excellence in Europe.

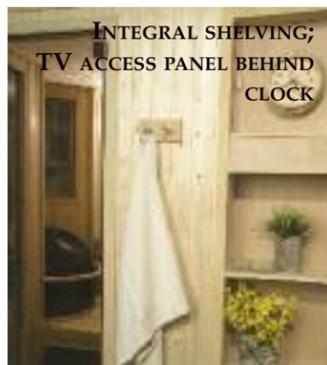
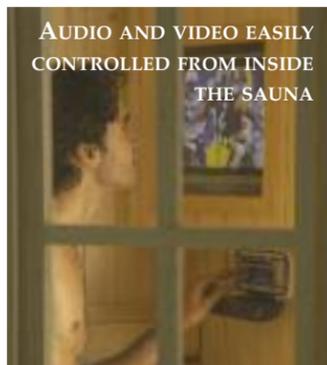


### CONVERT YOUR SAUNA INTO AN ENTERTAINMENT CENTER

Enjoy a soothing and healthy sauna while watching the big game. Or slip into a deeper state of relaxation with the enveloping heat of the sauna combined with your favorite music in the background.

The Finnleo Sauna Entertainment Center becomes an integral, tastefully designed component of the sauna structure, while providing the following features:

- 15" LCD Flat Screen Monitor
- DVD player—for DVD, VCD, CD, MP3
- AM/FM Stereo
- All audio equipment is protected for heat and moisture tolerance
- Heat resistant, weather resistant marine grade protective cover
- High-resolution image, high-quality surround sound
- Marine grade stereo speakers preinstalled
- Credit card remote control
- Audio and video functions controlled from inside the Sauna
- Easy hook-up. Stereo and Monitor pre-wired.
- Total system incorporated into Finnleo modular shelf system (see photo), or in standard cabinet with easy access service door



# interior & exterior solutions

HEALTH. RELAXATION. DESIGN.



6' D x 7' W DECO SAUNA  
WITH L-BENCH CONFIGURATION

## FINNLEO DECO SAUNA INTERIOR SYSTEMS

Raising the bar on sauna design, Finnleo and well-known Finnish Designer, Esa Vapaavuori (Esan Design Studio), created the stunning and innovative Finnleo-Deco Sauna Interior System.

The Finnleo-Deco design provides a fresh European look, clean lines, and amazing flexibility in room layout.

The interior systems include Deco Design details such as:

- Furniture quality benches on a wall-to-wall platform
- Moveable bench sections to create maximum flexibility for sitting or lying down
- Middle platform section tilts up for easy cleaning of floor
- Optional fiber optic lighting system integrated into the custom backrests and water bowl
- Optional Deco glass water bowl with faucet
- Available in a wide range of Finnleo Saunas, including modular sauna rooms and Custom Cut sauna rooms.
- Bench layout/design can be customized to fit desires of the end-user (see examples of CAD on pg. 34)
- Available in Nordic White Spruce/Abachi (standard), Canadian Hemlock/Abachi, or Western Red Cedar

See page 34 for CAD and Deco bench layout options.



6' D x 7' W DECO SAUNA  
WITH OPTIONAL GLASS WATER BOWL AND SPIGOT  
AND OPTIONAL FIBER OPTIC LIGHTING IN BACKREST

# deco interior systems

HEALTH. RELAXATION. DESIGN.

### DESIGNER SERIES

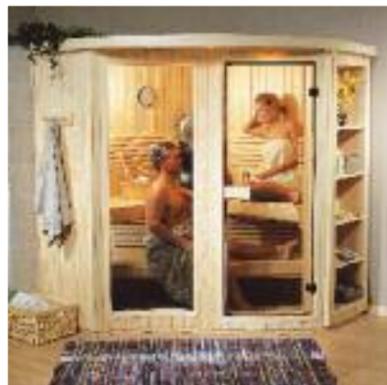
The clean, contemporary styling of Finnleo's Designer Saunas make it almost impossible to believe they're from pre-fabricated panels. Choose from seven Designer styles, all from the finest Scandinavian whitewoods and carefully crafted to Finnleo's standards.

Each Designer Series Sauna has individually selected and finished boards. Finnleo's quality really shows through with precision finish doors and windows. Extensive use of glass and angles gives each sauna an open, contemporary feel. The European styling gives these saunas a striking touch of elegance.

Finnleo's Designer Series saunas are the most luxurious saunas available in North America. Loaded with upgrades integrated into fresh European design, these saunas are for those looking for the best.

Wouldn't one of Finnleo's Designer Saunas make a spectacular addition to your home? Don't wait any longer — start enjoying the benefits of a Finnleo sauna today!

See page 35-36 for CAD and specifications.



AMBERLIGHT



LUNA



MOONLIGHT



SKYLINE



SOLACE



AURORA

MYSTIQUE



# designer saunas

HEALTH. RELAXATION. DESIGN.

CUSTOM-CUT SAUNA, VERTICAL T&G



Your personal design arrives pre-cut and ready to install.

A Finnleo Custom-Cut Sauna will meet your special needs. A special design or unique location doesn't mean you have to settle for less. The options are only limited by your imagination...innovative use of glass windows and doors, unusual angles, unique bench configurations — with a Finnleo Custom-Cut Sauna you can achieve them all. Your design, in partner-

ship with Finnleo experience and quality, assures unmatched form and function.

Hand-crafted to your plan, we'll pre-cut the finest materials for your walls and ceiling, we'll pre-build the benches and door — all for final installation on your framed walls. Simply provide the inside dimensions of the framed walls, the door location and your preference for bench configuration — we'll do the rest. Need design assistance to overcome potential challenges? Just call, email or fax. We'll be there to provide free recommendations and CAD drawings.

Custom-Cut Saunas are perfect for new construction or remodeling: residences, hotels, corporate fitness centers, health clubs, apartment buildings.

Finnleo Custom-Cut Saunas are hand made using the highest quality Nordic Whitewoods for the walls and ceiling and Abachi for the

CUSTOM SAUNA IN BATHROOM



COMMERCIAL CUSTOM-CUT



T&G FOR EASY INSTALLATION



benches, backrests, headrests, duckboards and heater guard — just like in the finest saunas of Europe. Finnleo's commitment to detail shows throughout the sauna, particularly in the bench construction. The benches are assembled from the bottom with stainless steel screws.

Custom-cut saunas include a European-style all-glass door (or choose from other Finnleo door options).

See page 37 for CAD and specifications.

# custom-cut sauna

HEALTH. RELAXATION. DESIGN.

"SAUNA SUITE" WITH CUSTOM-CUT SAUNA, TWO PERSON SHOWER, CHANGING ROOM AND BATHROOM — ALL ADJACENT TO IN-HOME FITNESS CENTER

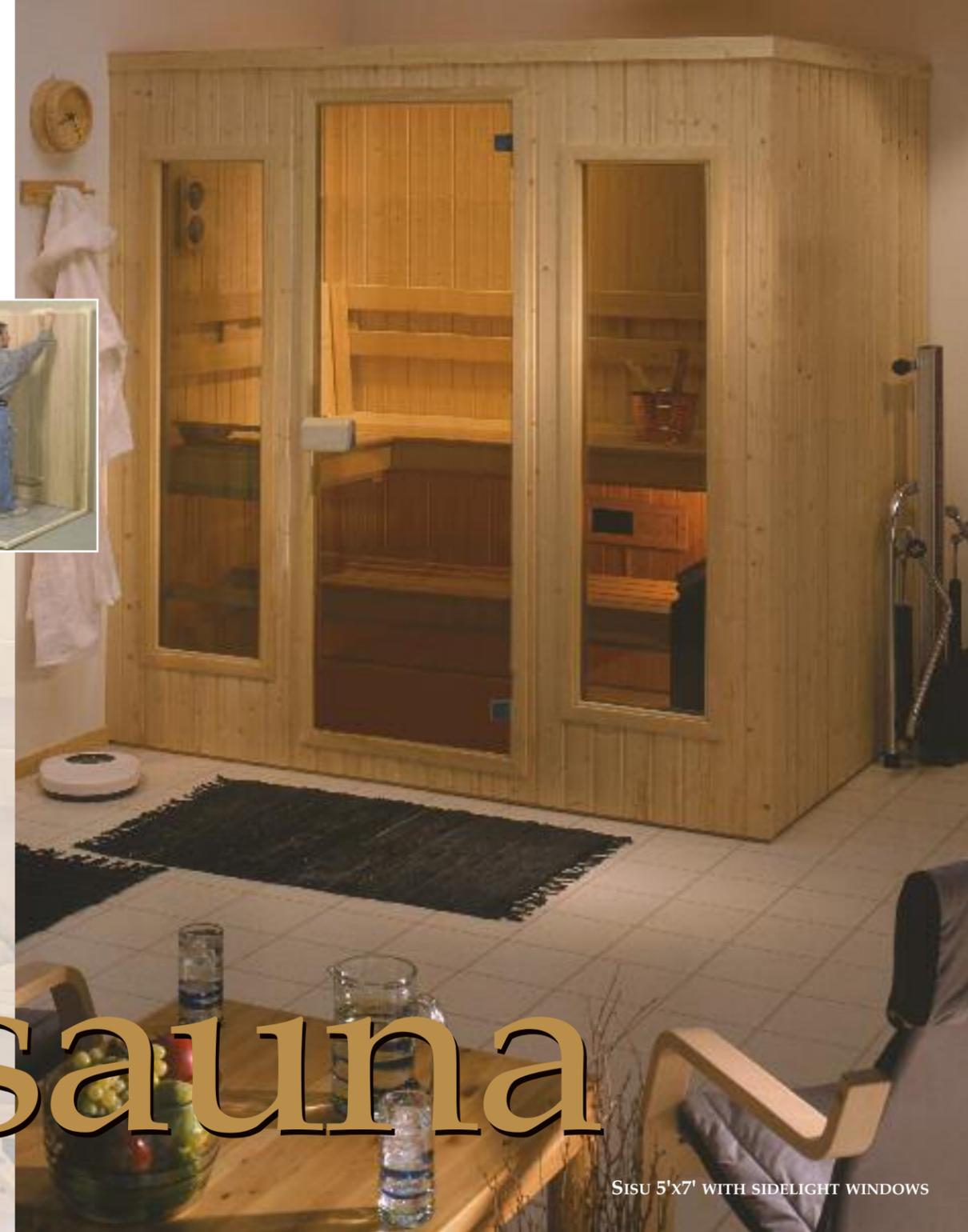
### SISU SAUNAS

Finnleo's Sisu series has become the "Classic" of the sauna industry. With its precise design, exceptional materials, and carefully crafted expertise, the Finnleo Sisu Sauna has become the respected name in saunas — experience it for yourself.

True to tradition, Finnleo saunas are made in the Finnish style of exclusive fine-grained Nordic White Spruce. Sisu rooms are light and well ventilated, with a subtle scent of deep Finnish forests. Abachi is used extensively throughout the sauna — wherever the bather's skin touches wood — on benches, backrests, headrests, door handles, etc. Abachi wood remains comfortable to the touch even at high sauna temperatures, and also resists stains and odor absorption, has no knots and no splinters; it is the ultimate sauna bench material, and is used in the finest saunas of Europe.

Finnleo Sisu offers unlimited designs from personal size saunas to large club size saunas, making it the ideal choice for any use. Custom designs and sizes are available as well. Optional wood choices include clear Western Red Cedar, and premium grade clear Canadian Hemlock.

See page 38 for CAD and specifications.



PS44



### PASSPORT PS44

Loaded with upgrades, the Passport Series is the best value in traditional Finnish saunas. Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. And what's more, it is truly portable.

The PS44 Portable Sauna comes complete and in just six panels. Simply assemble, plug into a standard 15 amp (1.7kW) or dedicated 20 amp outlet (2.2kW), and enjoy. No finishing work, no plumbing and nor electrical.

See page 18 for more info on the Passport Series.  
See page 39 for CAD and specifications.



4 WALL PANELS PLUS BASE AND TOP



INTERIOR VIEW  
LOOKING OUT

# SISU SAUNA

HEALTH. RELAXATION. DESIGN.

SISU 5'X7' WITH SIDELIGHT WINDOWS

# portable SAUNA

HEALTH. RELAXATION. DESIGN.



Finnleo's goal was to create a value line of traditional Finnish sauna with ease-of-ownership features similar to our Infrared Sauna line. The Passport Series has, remarkably, achieved those goals.

All Passport Saunas include the following features:

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling Overhang with internal puck lighting
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior or Vicki wet/dry sauna heater
- SaunaLogic Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)

See page 17 for info on PS44.

See page 39 for CAD and specifications.

### PASSPORT SAUNA SERIES

Finnleo's Passport Series has quickly become known as one of the best values in traditional saunas. Several unique features make it one of the easiest saunas to own—easy to assemble with plug-in simplicity, yet loaded with upgrades usually found only in designer-type saunas.



SaunaLogic Digital Control & Stereo/CD



PS46, 4'x6'



PS57, 5'x7' CORNER



PS66C, 6'x6' CORNER

PS55C, 5'x5', CORNER



# passport sauna

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## SAUNA DOORS

### Door Options

Choose from several door and window styles to personalize your sauna and give it the look you want.

All Finnleo saunas (except Skyline) come standard with European style all-glass door. Door includes Finnleo's exclusive latching system and laser etched door handle.

Or, select from Finnleo's six door designs in standard and handicap accessible sizes.

### Door Options Include:

- All glass door (standard), 24"x72" or 24"x80"
- Clear Pine door 24"x72", 23<sup>1</sup>/<sub>4</sub>"x69<sup>1</sup>/<sub>4</sub>" or 24"x80" (24"x80" for Custom-Cuts only) with 16"x60" glass
- Clear Pine door with the addition of window grids
- Spruce door, traditional window (12"x60" or 16"x60" window on 24"x72" door)
- Etched glass door, 24"x72" with multiple etched glass designs available. Shown at right: "Ladle with Steam" or "Birch Leaves over Water"
- All doors are prehung and include handles and pre-installed recessed stainless steel ball catches

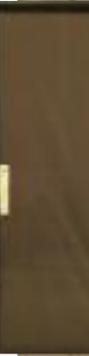
CLEAR PINE OR DOUGLAS FIR



CLEAR PINE OR DOUGLAS FIR WITH GRIDS



STANDARD ALL-GLASS



SPRUCE, PINE, ASPEN OR CEDAR



ALL-GLASS WITH ETCHED "BIRCH LEAF" DESIGN



ALL-GLASS, "SATIN" DOOR

ALL FINNLEO SAUNAS COME STANDARD WITH EUROPEAN ALL-GLASS DOOR

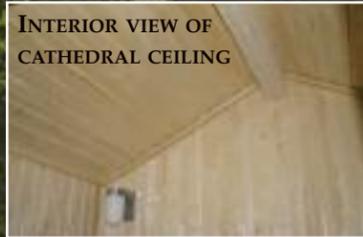
# sauna doors

HEALTH. RELAXATION. DESIGN.

## PATIO SAUNA

Finnleo's new Patio sauna is designed for today's busy, transient society. It can be delivered and in place in minutes — rather than hours.

### INTERIOR VIEW OF CATHEDRAL CEILING



FINNLEO LOGO LASER-ETCHED INTO DOOR HANDLE

The Patio sauna combines the popular characteristics of the Sisu series and the Thera-Port. These full-sized saunas are truly portable, two-piece units. All Patio saunas come pre-built in two pieces, designed to be locked together with integral cam-latches — for easy assembly in a matter of

minutes. Unlike the Thera-Port, Patio saunas are not plug-in, but need to be hard-wired by an electrician. The Patio sauna comes in four sizes:

4' x 5' and 4' x 6' saunas can fit through a 26-inch doorway; 5' x 6' and 5' x 7' will fit through a standard 32-inch doorway. Custom sizes are also available. The saunas come standard with cedar runners, so that they may be placed outside (pool decks, patios, etc.). When used outdoors, the saunas require the addition of a roof kit, or they must be placed under cover.

Portability, exceptional quality and easy installation make these a sauna lover's dream.

What a great complement to a pool or spa.

See page 40 for CAD and specifications.

# patio sauna

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4'x6' PATIO SAUNA WITH MAINTENANCE FREE SIDING

### METRO SERIES

#### Indoor/outdoor harmony

What better way to spend quality time with family and friends than in the backyard? Finnleo's outdoor saunas tie in perfectly with outdoor entertaining — poolside, spa-side, near the patio, or lakeside.

Since three of the four Metro models include spacious changing rooms, these wonderful backyard amenities can easily double as a pool-house. With a Metro sauna near the pool, the swimming season can be extended—providing the ultimate experience of “sauna with a cool water plunge.”

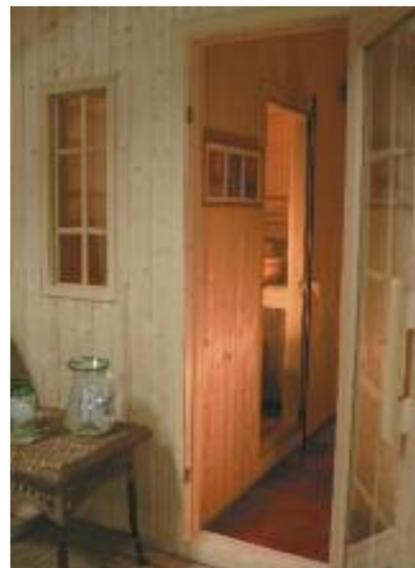
Add a shower and/or a toilet into the changing room so pool-users can avoid tracking wet feet into the house.

The Metro is designed for easy assembly. The walls and roof are constructed of 4 1/4" insulated panels. Each panel is finished on both sides.

VIEW OF CHANGING ROOM



VIEW OF SAUNA ENTRY



The interior comes standard with tongue-and-groove Nordic White Spruce—in the sauna and the changing room. The exterior comes standard with Nordic White Spruce T&G (exterior must be painted or stained) or in maintenance-free T&G siding.

See page 40 for CAD and specifications.

METRO MS710



METRO MS812



# outdoor sauna

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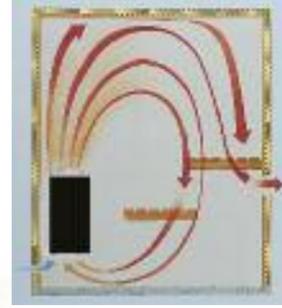
OCTA HEATER



**SAUNA HEATERS — WALL MOUNTED AND FLOOR STANDING**

Feel the rejuvenating spirit of Finnleo Saunas. Finnleo heaters are the heart and soul of the sauna. With exclusive heater designs, Finnleo puts more rocks in direct contact with the elements. The result is pure bliss: a soft steam and an even-tempered heat rising from the rocks. Open air flow design allows quick, effective heating with efficient energy use.

All Finnleo heaters are safety tested and listed for trustworthy use and superior quality. The heaters' double-wall structure maintains minimal surface temperatures for safety and increased user pleasure. Stainless steel shell and elements ensure continued high performance. And the heat shield's stainless steel finish is sure to complement any sauna (stainless steel is standard on all models). Quality materials and expert engineering make Finnleo an incredible sauna experience above all others.



See page 41-42 for charts and specifications.

SOFT HEAT ALTRA (Built-in Controls)



SOFT HEAT MAXI (Digital or Mechanical Controls)



VIKI (Digital Controls)



JUNIOR (Digital Controls)



SOFT HEAT STEAMY (Combination Heater Plus Steam Generator)



OCTA HEATER (Floor Standing)



SUPERFINN ("Classic" Floor Standing)



# sauna heater collection

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A SPLASH OF WATER ON FINNLEO HEATER'S LARGE ROCK MASS CREATES "SOFT STEAM" FOR THE PERFECT SAUNA EXPERIENCE.



**HEAT STORING HEATERS — FOR INSTANT SAUNA**

Designed and patented by Finnleo to provide saunas for today's fast paced lifestyles...saunas always ready when you are, saunas providing the environment desired by sauna users worldwide — "lower temperature and higher humidity." Finnleo's "SaunaTime" and "Saunatonnttu" heaters are a combination of a thousand year tradition and the best of modern technology. These magnificent heat-storing heaters allow the sauna bather to enjoy sauna at any time without preheating. Simply open the lid, sit or lie down, sprinkle water on the preheated rocks...and enjoy.

The secret of the Finnleo heat-storing heaters is in the constant heat retained by the large quantity of rocks (200lbs.) within the super-insulated heater. Space age insulation technology made this innovation possible—super heated rocks inside, cool surface temperatures outside. The temperature of the rocks is maintained by low wattage elements that can be switched to 100 watts, 200 watts or 300 watts depending on the amount of heat and steam desired by the user. If more heat is desired, or if multiple users will use the sauna, the booster element can be turned on for extra heating power.

**SAUNATONNTTU — "THE BEST SAUNA HEATER IN THE WORLD"**

The Saunatonnttu, designed by renowned European designer, Ristomatti Ratia, harmoniously combines form and function. Finnleo's goal was to create a sauna heater with stunning design and with technological features that provide luxurious soft heat and soft steam.

Users of the Saunatonnttu heater agree it provides the ultimate sauna environment.

See page 43 for charts and specifications.

SAUNATIME



SAUNATONNTTU



# heat storing heaters

HEALTH. RELAXATION. DESIGN.

AMBERLIGHT SAUNA WITH SAUNATONNTTU

### PIKKUTONTTU — FOR THE ULTIMATE IN DESIGN AND PERFORMANCE

For those sauna bathers that do not need their heater “always on”, the Pikkutonttu has been added to the Tonttu Series. Instead of being always on, the Pikkutonttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control.



Even though the heater has a huge rock mass (154#--for soft heat and soft steam) its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the

heater hot and ready at a prescribed time.

### UKKOTONTTU — WOODBURNER WITH TONTTU DESIGN

Like its siblings in the Tonttu Series, the Ukkotonttu combines contemporary design with outstanding function. Taking the most ancient of traditions—woodburning sauna—combined with Ristomatti Ratia’s stunning contemporary design, the Ukkotonttu is in a class of its own. Using wood for its heat source, the heater includes an insulated lid for extending the sauna session.

The Ukkotonttu provides a dramatic European flair to a traditional sauna interior. See page 43 for charts and specifications.

UKKOTONTTU – WOODBURNER



PIKKUTONTTU



### SAUNA CONTROLS

Finnleo has succeeded in making the world’s finest saunas. Compatible with this leadership is the intelligence of all Finnleo sauna controls. Not only are they attractive and easy to use, but Finnleo sauna controls are designed and manufactured to provide years of dependable, convenient and safe operation.

Of European design and loaded with innovative features, the **Digi Series** can be surface mounted or flush mounted. Features include: light switch, ventilation fan switch, clock, set operating time and time remaining, set temperature and actual temperature, and 24-hour programmability. The Digi-VII has 7-day programmability making it ideal for commercial sauna and other active sauna users. The Digi II control has four “user memory buttons” for easy return to past user settings. Unique to the Digi II is the “Saunasmart” function — a feature where



DIGI I

DIGI II

DIGI VII

SAUNALOGIC

STEAMY

FSC-9

FSC-60

FSC-CLUB

the control remembers the amount of time needed to reach a desired set temperature (when in delayed start mode).

The **SaunaLogic** control is designed for simplicity of use. Its intuitive design includes set operating time and time remaining, set temperature and actual temperature, 24-hour time delay, and on/off buttons for interior and exterior lights and color light therapy.

The **FSC series** is a stock flush mounted mechanical control with three timer options (60 minute, 60 minute plus nine hour time delay, or on/off for commercial sauna with an attendant on duty).

See page 44 for chart and specifications.

SAUNALOGIC

STEAMY

FSC-9

FSC-60

FSC-CLUB

# tonttu series

HEALTH. RELAXATION. DESIGN.

# sauna controls

HEALTH. RELAXATION. DESIGN.



E-400-C



### INFRARED HEAT THERAPY ROOMS

Far-infrared saunas are perfect as "heat therapy rooms" for athletes looking for a pre-workout warm-up— to warm up muscles and increase flexibility, helping to prevent injury. It's also ideal for pre-warm-up for physical therapy and massage therapy, or for a relaxing wind-down at the end of a stress-filled day.

A Finnleo Infrared sauna provides soothing heat, directly radiated to the body, with almost no time waiting for preheating. The far-infrared radiant heat induces a deep sweat — for cleansing and detoxifying the body and for burning calories.

### 12 models to choose from:

Finnleo Far-Infrared saunas incorporate the latest far-infrared technology, using a wall-to-wall infrared heater system, for the longest wavelength and the most comfortable and complete body-surrounding heat. Finnleo's flat-panel carbon-fiber IR heating system literally envelops the bather with soft and comfortable heat, avoiding uncomfortable "hot spots" and "cold spots" found with other IR systems using individual ceramic or metallic IR heaters. Select from six models.

### Infrared heaters and controls:

Each Finnleo IR room has wall-to-wall carbon fiber IR emitters/heaters ensuring the softest heat imaginable, reaching the user's body from every angle — all with incredible comfort to the user. Each of our seven models can be simply plugged into a 120 volt household outlet.

Each IR room includes two easy to use digital controls — inside and outside. The stereo system drops down from the ceiling and is operated with its own hand-held remote control. An optional color-light-therapy system is easily operated from the digital control panel.



Finnleo design and technology makes this series of far-infrared saunas visually stunning and the most therapeutic of any IR sauna on the market today.

See page 45 for CAD and specifications.

Ask for Finnleo's 24 p. Infrared Sauna Brochure.



B-300-C



B-200



B-400



E-300

INTERIOR CONTROL & STEREO



WALL-TO-WALL IR HEATERS IN ALL FINNLEO IR ROOMS



# infrared collection

HEALTH. RELAXATION. DESIGN.

### 2-IN-1 COMBINATION SAUNA & FAR-INFRARED

You like traditional sauna but your spouse prefers infrared sauna? No problem. On weekends you like a traditional sauna with lots of steam but during the work week you like mild/soothing infrared sauna heat therapy? No problem. The Finnleo InfraSauna may be the ultimate sauna—a blending of Finnleo Traditional Finnish Sauna with Finnleo Infrared Sauna.



**CarbonFlex®**

To Be Released in 2009!

This wonderful combination room provides pleasure beyond what a traditional or infrared sauna can do individually. Taking the best of both worlds, Finnleo has combined its traditional sauna technology with its CarbonFlex far-infrared technology into virtually any sauna room design.

The combination InfraSauna is designed for use in Finnleo Modular saunas and Finnleo Custom Cut saunas up to 420 cu. ft. See page 45 for Infra-Sauna Specs.

# 2-in-1 infra-sauna

HEALTH. RELAXATION. DESIGN.

### SAUNA ACCESSORIES

Visit [www.finnleo.com](http://www.finnleo.com) for complete listing of Finnleo sauna accessories.

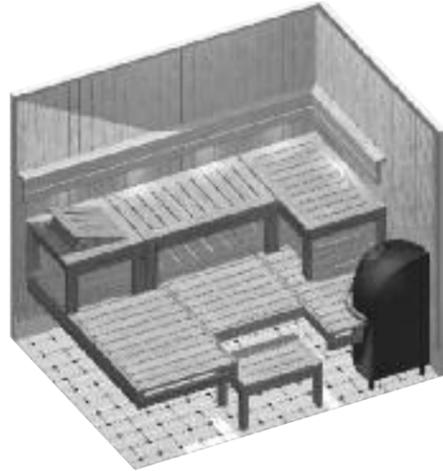


# accessories

HEALTH. RELAXATION. DESIGN.



## DECO SAUNA SYSTEMS SPECIFICATIONS



Easy Tilt-up Section of Middle Platform



CAD examples shown above show the variety of bench layout options in a 6'x7' sauna room. Finnleo-Deco systems are available in a wide range of room sizes and layouts. Call Finnleo for design assistance.

### Deco Interiors include the Following Standard Features:

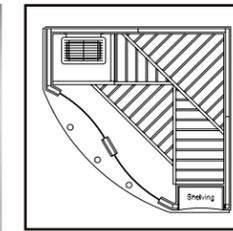
- Deco sauna designs and layouts vary according to room size and the wishes of the sauna owner
- CAD shown at left is AN EXAMPLE OF ONLY ONE SIZE SAUNA (6'X7')—illustrating four different Deco bench layouts.
- Available with any Finnleo sauna 5' x 6', or larger.
- Middle platform extends wall to wall; mid-section of platform flips up for easy cleaning of floor
- Upper bench level has interchangeable, furniture quality bench "sections", arranged to create maximum flexibility for sitting or lying down
- Lowest level bench is a free-standing step-bench for comfortable access to the upper bench levels.
- The Deco system is designed for Tonttu heaters; however, other Finnleo wall and floor heaters may be used as well.
- Custom backrests on both side walls and back wall.
- Available in Nordic White Spruce/Abachi (standard) or clear Baltic Aspen

### Options Available:

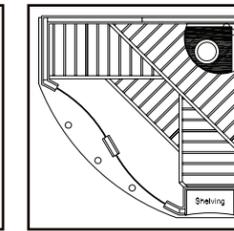
- Fiber-optic lighting—integrated into backrests and water bowl
- Italian blue glass Deco bowl/sink with spigot

## DESIGNER SAUNA SPECIFICATIONS

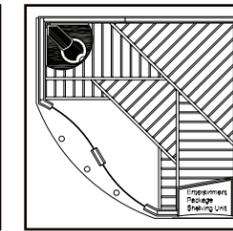
### AMBERLIGHT SAUNA



6x6 w/FSO



6x6 w/TONTTU



7x7 w/TONTTU AND ENTERTAINMENT CTR.

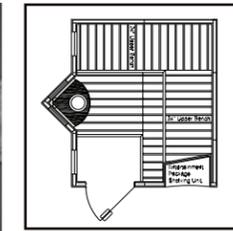
### Options Available:

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- Sunburst Interior

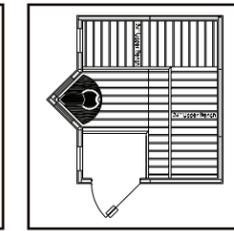
### Amberlight Sauna Includes the Following Standard Features:

- Outside Dimensions: Depth 72", Width 72", Height: 84"
- Overhanging ceiling with elegant low voltage lighting
- Standard interior lighting is low-voltage valance lighting
- Curved glass door and 24" x 72" curved glass sidelite window
- Integral shelving
- Sauna heater: FSO-45 standard (See below for heater upgrades)
- Available in Nordic White Spruce/Abachi (standard), Western Red Cedar or Canadian Hemlock.

### LUNA SAUNA



6x7 w/TONTTU AND ENTERTAINMENT PACKAGE SHELVING UNIT



6x7 w/ PIKKUTONTTU

### Luna Sauna Includes the Following Standard Features:

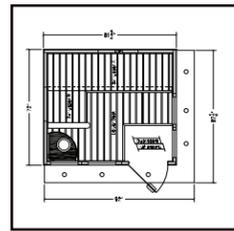
- Unique protruding-V design of the front wall gives this sauna a stunning European look
- The Saunatonnttu or Pikkutonttu heater is the focal point of the sauna interior
- Center wall placement of heater disperses the heat and steam softly and evenly
- Lower bench wraps around the heater giving a dramatic look
- Rounded bench faces complement the curves of the heater
- Nordic White Spruce (standard)
- Abachi benches and backrests match the Nordic Whitewoods

### Options Available:

- Entertainment Center
- Heater Options: Pikkutonttu (standard) or Saunatonnttu
- Sunburst Interior

## DESIGNER SAUNA SPECIFICATIONS

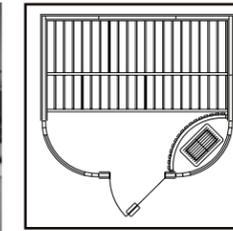
### MYSTIQUE SAUNA



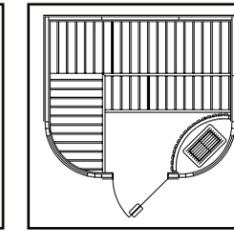
### Mystique Sauna Includes the Following Standard Features:

- Outside dimensions: Depth 72", Width 81<sup>3</sup>/<sub>4</sub>", Height 84". With ceiling overhang, O.D. is 82<sup>7</sup>/<sub>8</sub>" D x 93"W.
- Overhanging ceiling on front and side, including integral low-voltage puck lighting.
- Expansive use of bronze-tinted glass with four sidelight windows and an all-glass door, creates a warm glow when viewing from outside, and a panoramic view from inside.
- "Latte" Interior has dark and light contrasting woods, using oil-rubbed Western Red Cedar with Abachi highlights.
  - Biodegradable oil treatment brings out the richness of the wood, has no surface residue and aids in keeping the benches clean.
- Deco-style benches with wall-to-wall middle platform, and L-shaped upper benches, integral arm rest.
- Low-voltage lighting system integral with backrests, for special interior ambience.
- As shown, the Mystique includes the upgrade heater, Pikkutonttu with Digi-1 control. Standard wall heaters can also be used.

### AURORA SAUNA



6x7 w/FSO



6x7 w/FSO AND THIRD BENCH

### Aurora Sauna Includes the Following Standard Features:

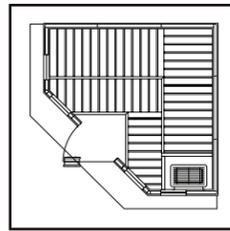
- Outside dimensions: Depth 72", Width 84", Height: 84"
- Includes two curved sidelight windows, arched ceiling, all-glass door, corner valance lighting, backrests, bench skirt, matching curved heater guard
- Available in two layouts: two or three benches
- Sauna heater: 6.0kW
- Natural wood exterior
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock

### Options Available:

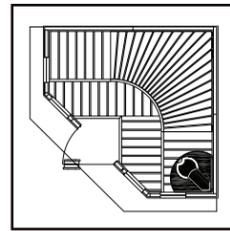
- Entertainment Center ● Heater Upgrades: Steamy, Digital ● Sunburst Interior

## DESIGNER SAUNA SPECIFICATIONS

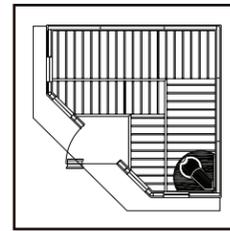
### MOONLIGHT SAUNA



7x7 w/FSO



7x7 w/SUNBURST  
INTERIOR AND  
SAUNATONTTU



7x7 w/STANDARD  
INTERIOR AND  
SAUNATONTTU

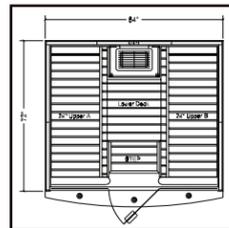
#### Options Available:

- Entertainment Center
- Sunburst Interior
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital

#### Moonlight Sauna Includes the Following Standard Features:

- Outside Dimensions: Depth 84", Width 84", Height: 84"
- Includes overhanging ceiling with exterior romantic low-voltage lighting and interior low voltage valance lighting
- Double sidelite windows, 4 benches, 2 headrests, duck-boards, 2 backrests, deluxe heater guard and bench skirts
- Sauna heater: 6.0kW, recessed in corner
- Natural wood exterior
- Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock

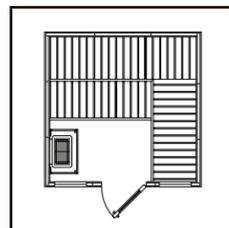
### SOLACE SAUNA



#### Solace Sauna Includes the Following Standard Features:

- Outside dimensions: Depth 72", Width 84", Height 84". With ceiling overhang, O.D. is 77" Deep.
- Elegant curved overhanging ceiling on front, including exterior low-voltage puck lighting.
- Low voltage interior lighting, including color light therapy system.
- Contemporary European design with wall-to-wall and floor-to-ceiling glass on front sauna wall, including frameless door. All-glass front provides a warm glow when viewing from outside, and a panoramic view from inside.
- Clear Canadian Hemlock interior and exterior, combined with Abachi benches and backrests (Nordic White Spruce or Cedar also available).
- Deco-style bench system with wall-to-wall middle platform; bench ends have integral armrests for added comfort.
- Bench layout is ideal for two people to lie down at the same time (4-6 seated).
- As shown, sauna includes FSO heater series, but can be upgraded to Tonttu series.

### SKYLINE SAUNA



7x7 w/FSO

#### Skyline Sauna Includes the Following Standard Features:

- The Skyline features a dramatic, geometrically patterned front window wall.
- Outside dimensions: Depth: 84", Width 84", Height: 84"
  - Includes insulated glass windows with grids and door, 3 benches, 2 headrests, duck-boards, light, 2 backrests, heater guard
  - Shown with optional Grande interior (see pg. 6)
  - Sauna heater: 8kW, FSO-80
  - Natural wood exterior
  - Available in Nordic White Spruce/Abachi (standard) or your choice of Western Red Cedar or Canadian Hemlock

#### Options Available:

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- Sunburst Interior

## SAUNA SPECIFICATIONS

### CUSTOM-CUT SAUNAS



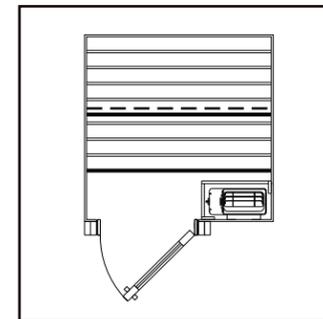
#### All Custom-Cut packages include:

- Interior walls and ceiling, cut-to-length, tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo heater, rocks and heater guard
- Pre-assembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Pre-hung all-glass door
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Wooden bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo

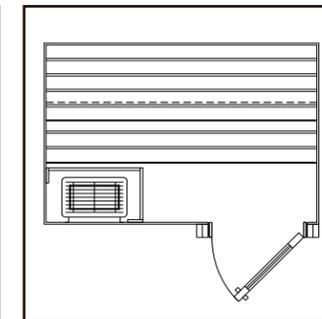
#### Options Available:

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- Sunburst Interior for all saunas 5' and larger

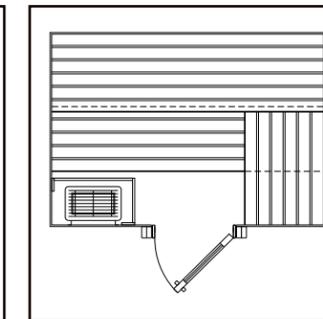
For Custom-Cut packages, dimensions shown are I.D. of framed walls. In addition to examples shown, Finnleo offers a limitless variety of custom-made saunas. We build to your exact framed dimensions — at no extra charge.



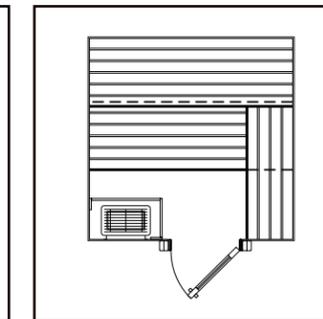
CC44



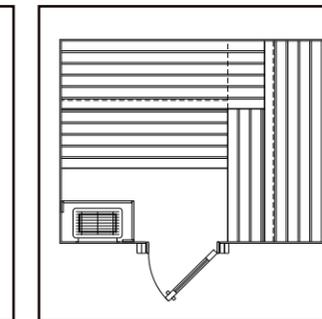
CC46



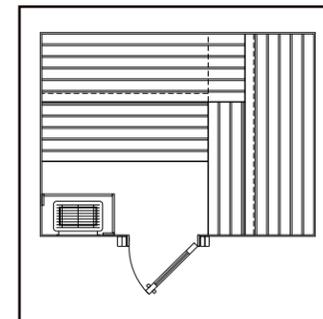
CC57



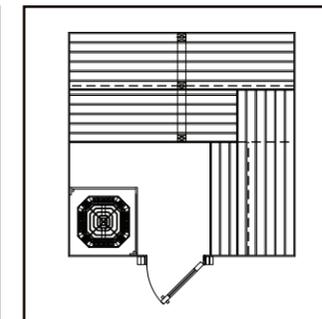
CC66



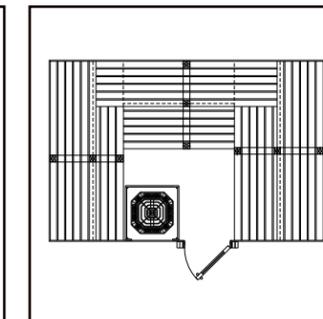
CC68



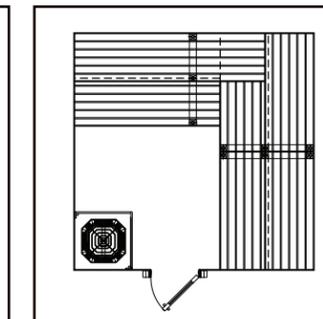
CC775



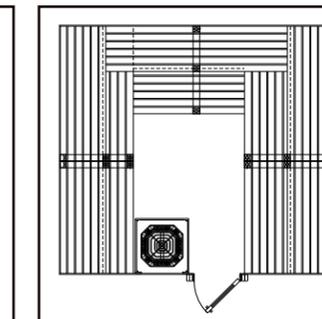
CC88



CC812



CC1010



CC1212

## SAUNA SPECIFICATIONS

### SISU SAUNAS



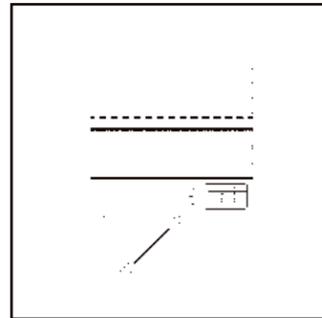
#### ALL SISU PACKAGES INCLUDE:

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

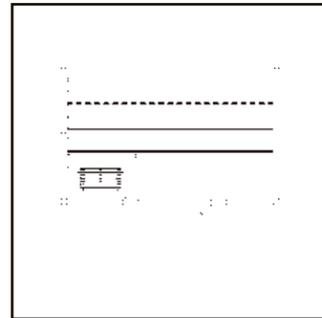
#### Options Available:

- Entertainment Center
- Heater Upgrades: Steamy, Pikkutonttu, Saunatonnttu, Digital
- Sunburst Interior for all sauna 5' and larger

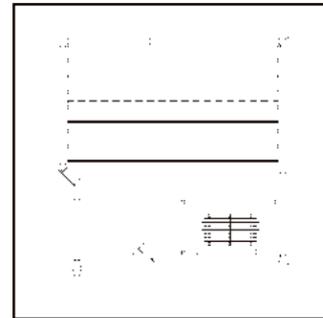
Typical configurations of Finnleo Sisu Series. Dimensions are approximate O.D. of sauna room. Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for panel-type saunas.



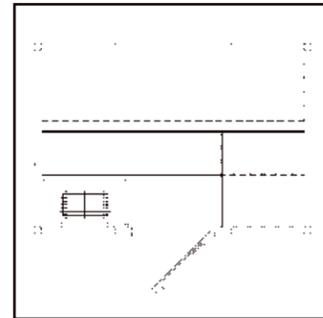
PB44 w/FU



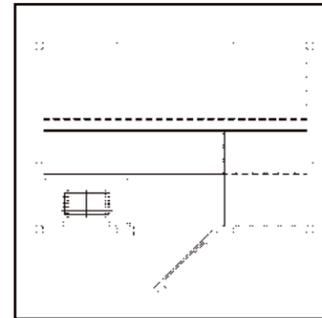
PB46 w/FSO



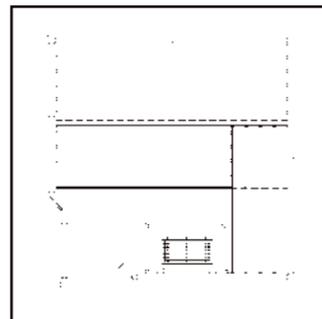
PB56 w/FSO



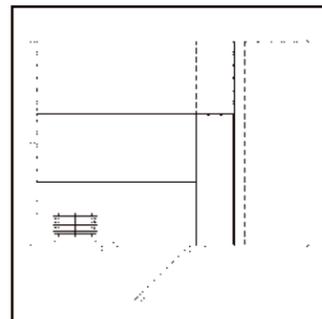
PB57 w/FSO



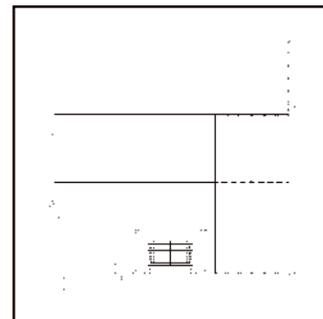
PB66 w/FSO



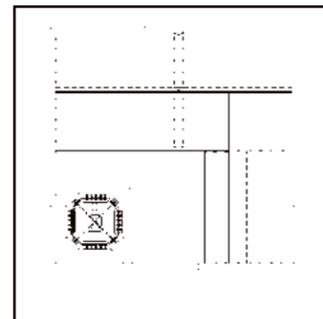
PB66-5 w/FSO



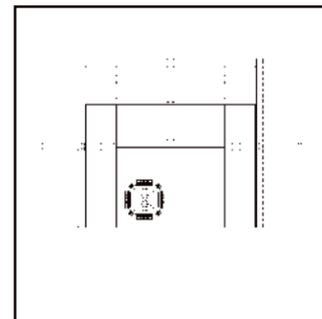
PB68 w/FSO



PB77-5 w/OCTA



PB88 w/OCTA



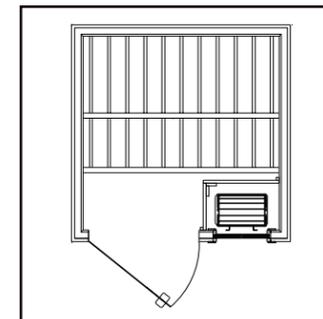
PB1212 w2/OCTA

## PASSPORT SAUNA SPECIFICATIONS

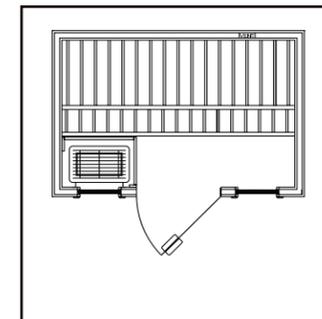


#### All Passport Saunas Include the Following Standard Features:

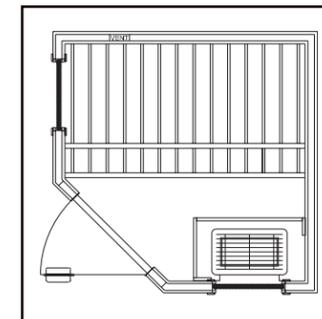
- Clear Canadian Hemlock interior and exterior
- Panels with integral hook-and-pin latching system; easily assembled without tools.
- Heater and lights are pre-wired and include cord, standard on PS44 - optional on PS46 to PS66
- Built-in floor with attractive water proof vinyl flooring.
- All-glass door, tempered glass sidelight window.
- Integral low-voltage lights in exterior overhang and interior ceiling
- Color therapy lighting system
- AM/FM/CD pre-installed system, including ceiling mounted speakers.
- Bucket, ladle and thermometer.
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stainless steel heater, Viki or Junior (for PS44)
- SaunaLogic Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)



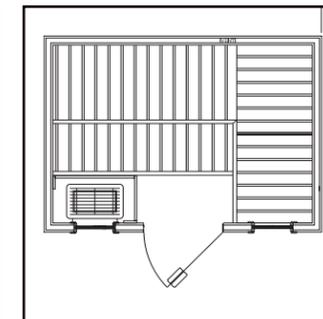
PS44 / 4' x 4'



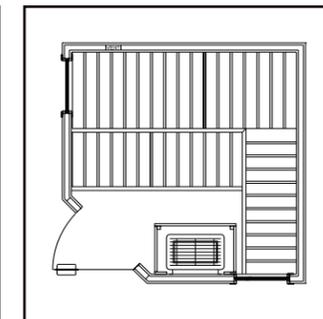
PS46 / 4' x 6'



PS55c / 5' x 5'



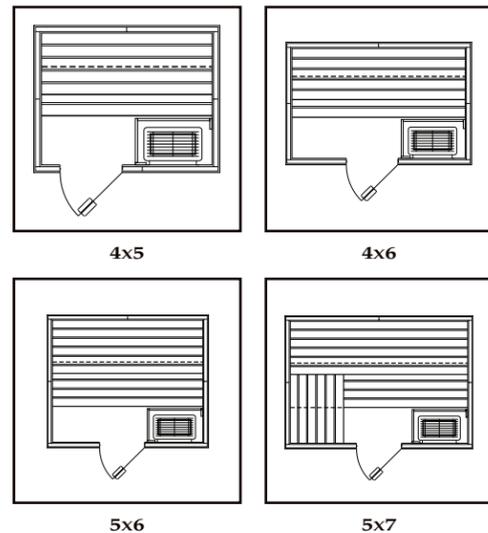
PS57 / 5' x 7'



PS66c / 6' x 6'

## OUTDOOR SAUNA SPECIFICATIONS

### PATIO SAUNA



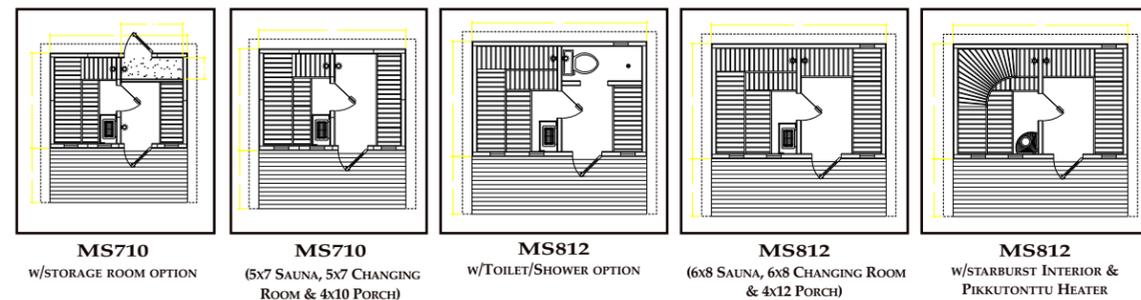
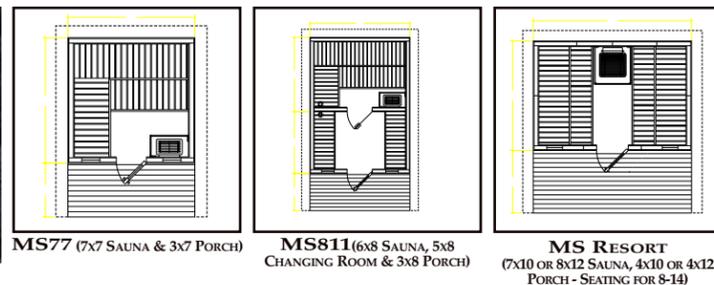
#### Patio Sauna Includes the Following Standard Features:

- Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard
- Pre-built, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beams
- FSO Heater with digital control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

#### Options Available:

- Maintenance free siding
- Metal roof or Cedar Shingles
- Heater Upgrade: Pikkutonttu

### METRO SAUNA



#### Metro Series Sauna Packages Include:

- Four sizes/models
- Insulated 4 1/4" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior and exterior
- Changing room standard on MS 710, 811 and 812
- Pre-hung exterior door with window and grid
- All-glass interior door
- Sauna interior includes pre-built benches, backrests, headrests, heater guard floorboards — all made of Abachi wood
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes pre-built bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids

#### Options Available:

- Pre-installed metal roofing: dark green or dark brown
- Maintenance-free T&G siding
- Crank-out screened windows

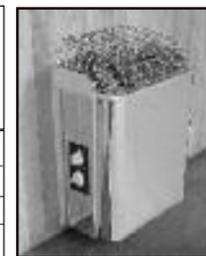
## WALL MOUNTED SAUNA HEATERS

### Soft Heat Altra

Altra offers reversible placement of built-in controls (left or right side of heater). Wall-mounted or floor-standing. For use with saunas up to 425 cu. ft.

- Built-in controls side-mounted at a higher level for easy access and visibility
- Controls on left or right side of heater
- Increased rock capacity (66lbs. of vulcanite rocks)
- Visually appealing on all four sides (ideal for saunas with windows)
- 22"H x 18 3/4"W x 11"D
- From 4.5kW to 8kW
- "9 +1" timer with 9-hour time delay feature
- Optional floor stand

HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL NO.	SHIPPING WEIGHT
FSO-45-S	100	210	4500	18.8	240	1	10	Built-In	35
FSO-60-S	175	310	6000	25	240	1	10	Built-In	36
FSO-80-S	250	425	8000	33.3	240	1	8	Built-In	37
FSO-80-S/3	250	425	8000	22.2	208	3	10	Built-In	37

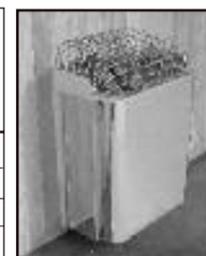


### Soft Heat Maxi

The Maxi Soft Heat series offers double rock capacity and separate control panels. For use with saunas up to 425 cu. ft.

- Use with separate controls
- Wall mounted or floor standing (floor stand optional)
- Increased rock capacity (66lbs. of vulcanite rocks)
- Symmetrical construction for a finished look on all four sides (ideal for saunas with windows)
- 22"H x 18 3/4"W x 11"D
- From 4.5kW to 8kW
- Match with standard or digital controls
  - No Separate contactor box required
  - FSO-D match with Digi I, II or VII control

HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	CONTROL MODEL NO.	SHIPPING WEIGHT
FSO-45-SC, or D	100	210	4500	18.8	240	1	FSC/Digi	35
FSO-60-SC, or D	175	310	6000	25	240	1	FSC/Digi	36
FSO-80-SC, or D	250	425	8000	33.3	240	1	FSC/Digi	37
FSO-80-SC/3, or D	250	425	8000	22.2	208	3	FSC/Digi	37



### Junior Heater

For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. For saunas up to 150 cubic feet.

- Use with SaunaLogic digital control
- Wall mounted
- 25 lbs. of vulcanite rocks
- 26"H x 11 1/2" W x 8"D
- 2.1kW and 3kW
- Stainless steel construction



HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL NO.
Junior 21	45	100	2100	17.5	120	1	See Wiring Instructions	SaunaLogic
Junior 21	45	100	2100	8.75	240	1		SaunaLogic
Junior 30	70	150	3000	25.0	120	1		SaunaLogic
Junior 30	70	150	3000	12.5	240	1		SaunaLogic

### Soft Heat "Steamy"

The Steamy sauna heater offers you several ways to take your sauna: a traditional sauna with higher temperatures and fairly low humidity; or — as is the sauna bathing trend worldwide — a "soft sauna" with lower temperatures and higher humidity. The Steamy heater and its quiet steam generator are controlled from an easy to use control panel. The Steamy's 66 lbs. of heated rocks provide a natural "dry down" of sauna after use. Enjoy aroma therapy by adding your favorite fragrance to the integral fragrance trough.

- Use with separate Steamy control
- Wall mounted
- 50lbs. of vulcanite rocks
- Integral steam generator connects directly to a water supply or can be manually filled
- Separate contactor box required
- 23"H x 16 1/2"W x 14 1/2"D
- From 6kW to 8kW

HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL NO.	SHIPPING WEIGHT
Steamy 60	175	310	6000	25.0	240	1	10	Steamy	48
Steamy 80	250	425	8000	33.3	240	1	8	Steamy	49



## WALL MOUNTED SAUNA HEATERS

### Viki Heater

For saunas up to 425 cubic feet, the Viki digital heater with the SaunaLogic Control is easy to use and is a terrific value.

- Use with SaunaLogic digital control
- Wall mounted
- 50 lbs. of vulcanite rocks
- 26"H x 17"W x 12½"D
- 4.5kW, 6kW and 8kW
- Stainless steel construction



HEATER MODEL NO.	MINIMUM CU FT SAUNA ROOM	MAXIMUM CU FT SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	CONTROL MODEL NO.	WIRE SIZE
Viki 45	100	210	4500	18.8	240	1	SaunaLogic	See Wiring Instructions
Viki 60	175	310	6000	25	240	1	SaunaLogic	
Viki 80	250	425	8000	33.3	240	1	SaunaLogic	

## FLOOR STANDING SAUNA HEATERS

### Octa Heater

Finnleo's eight sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its rock capacity provides soft heat, soft steam and extremely uniform temperatures.

- 35"H x 22"W x 22" D
- Floor model
- Octagonal design, ideal for mid-sauna placement
- Use with FSC Series controls or Digi Series controls
- Standard stainless construction
- Large rock capacity (132lbs. vulcanite rock) for soft heat and soft steam
- Rated for rooms from 390 to 950 cu. ft.
- Separate contactor box required



HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL NO.	SHIPPING WEIGHT
Octa 105	390	600	10,500	43.8	240	1	See Wiring Instructions	FSC or Digi	75
Octa 120	510	740	12,000	50.0	240	1		FSC or Digi	75
Octa 140	630	950	14,400	60.0	240	1		FSC or Digi	75
Octa 105/3	390	600	10,500	29.2	208	3		FSC or Digi	75
Octa 120/3	510	740	12,000	33.3	208	3		FSC or Digi	75
Octa 140/3	630	950	14,400	40.1	208	3		FSC or Digi	75

### Superfinn – The Finnleo "Classic"

Freestanding Superfinn heaters have been the standard of the industry for more than 20 years. Designed for large, commercial-sized sauna rooms, use with separate control panels.

- 29"H x 20"W x 19"D
- Floor model
- Designed for rooms from 390 to 950 cu. ft.
- Includes 132lbs. of vulcanite rocks
- Remote control panel
- Stainless steel exterior and junction box
- From 10.5kW to 14.4kW
- Separate contactor box required



HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS	AMPS	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL NO.	SHIPPING WEIGHT
Pro 105	390	600	10,500	43.8	240	1	See Wiring Instructions	FSC	68
Pro 120	510	740	12,000	50.0	240	1		FSC	70
Pro 144	630	950	14,400	60.0	240	1		FSC	75
Pro 105-3	390	600	10,500	29.2	208	3		FSC	68
Pro 120-3	510	740	12,000	33.3	208	3		FSC	70
Pro 144-3	630	950	14,400	40.1	208	3		FSC	75

## HEAT STORING SAUNA HEATERS



### Saunatonnttu

Finnleo and world-renowned designer, Ristomatti Ratia, created the ultimate sauna heater—the Saunatonnttu. Incorporating several patented features, and superb European design, the Saunatonnttu is truly the "Best sauna heater in the world", bar none.

- Super insulated to keep rocks "always hot, always ready"
- 200lbs. of vulcanite rocks
- Very low surface temperatures
- Safe for children; includes child safety lock on lid
- Small safety clearances gives flexibility in sauna design
- Patented lid-switch, allowing the booster element to come on when the lid is opened and to go off when the lid is closed
- Diminutive, hand-held control panel for easy in-sauna use, great looks and safety
- Fiber-optic light inside the rock compartment creates an atmosphere similar to glowing embers.
- Contemporary design with curved front, circular top and optional metal or wooden rail—the Saunatonnttu will enhance the looks of any sauna
- Backside is square to allow installation into a sauna corner
- Can also be installed in front of windows, or even in the center of a sauna. In these installations, optional T&G backside panels are available
- Dimensions: 19¾"W x 19¾"D x 43"H
- Low wattage range ("always on" mode): 100W, 200W or 300W
- Booster element power range: 4.6kW or 6.0kW
- For saunas from 175 cu. ft. to 425 cu. ft.

MODEL	WATTAGE OF Booster element	WATTAGE OF Low wattage, "always on" mode
Saunatonnttu 4	4.6 kW	100w, 200w or 300w
Saunatonnttu 6	6.0 kW	100w, 200w or 300w



### Pikkutonttu

For those sauna bathers that do not need their heater "always on", the Pikkutonttu has been added to the Tonttu Series. In stead of being always on, the Pikkutonttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control.

Even though the heater has a huge rock mass (154#--for soft heat and soft steam) its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time.

- Tonttu design with traditional heater startup
- 154 lbs. Vulcanite rocks for soft and gentle bathing environment
- Very low surface temperature
- Small safety clearance
- Digi series control panel
- Contemporary curved front and circular top
- 4-5kW, 6.5kW and 9kW

HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WATTS *	AMPS *	VOLTAGE	PHASE	WIRE SIZE 90°C COPPER	CONTROL MODEL #	SHIPPING WEIGHT
Pikku 4.5	100	210	4,500	18.8 12.5	240 208	1 3	See Wiring Instructions	Digi	73
Pikku 6.5	175	350	6,500	27.1 18.0	240 208	1 3		Digi	73
Pikku 9.0	310	500	9,000	37.5 25.0	240 208	1 3		Digi	73

\*If using heater lighting circuit, see owners manual for wattage and amperage details.



### Ukkotonttu

Like its siblings in the Tonttu Series, the Ukkotonttu combines contemporary design with outstanding function. Taking the most ancient of traditions—woodburning sauna—combined with Ristomatti Ratia's stunning contemporary design, the Ukkotonttu is in a class of its own. Using wood for its heat source, the heater includes an insulated lid for extending the sauna session.

The Ukkotonttu provides a dramatic European flair to a traditional sauna interior. Its corner-designed backside and curved exterior use floor space efficiently. The firebox door comes standard with glass window — for soft flickering light from the fire. The Ukkotonttu is notable for providing soft heat and steam from the 132# of rocks (instead of from metal).

- "Woodburner: ancient tradition with modern design"
- 132 lbs. Vulcanite rocks for soft and gentle bathing environment
- Lid to retain heat and extend sauna session
- Glass window in door
- Contemporary curved front and circular top

HEATER MODEL NO.	MINIMUM CU. FT. SAUNA ROOM	MAXIMUM CU. FT. SAUNA ROOM	WORK MASS	HEIGHT	DEPTH	FLUE OPENING	SHIPPING WEIGHT
Ukkotonttu	275	775	132#	42	20	4.5"	154

## HEAT STORING SAUNA HEATERS

### SaunaTime

Originally developed and patented by Saunatec/Finnleo in the early 90's, this heater is considered the most dramatic sauna heater development ever.

As the name "SaunaTime" suggests, this sauna heater is ready for use at all times. Developed to recreate the sauna conditions of ancient wood-burning saunas (lower temperatures, huge rock mass, lots of humidity), its most notable benefit is the soft, moist steam, which comes from the depths of the extra large rock compartment.

- 34"H x 15"W x 19"D
- Separate handheld control mounted inside the sauna
- Low wattage range ("always on" mode): 135W, 225W or 360W
- Booster element power range: 4.4kW and 5.8kW
- 200lbs. of vulcanite rocks
- For saunas 175 cu. ft. to 425 cu. ft.



MODEL	WATTAGE OF Booster element	WATTAGE OF Low wattage, "always on" mode
SaunaTime 4	4.4 kW	135w, 225w or 360w
SaunaTime 5	5.8 kW	135w, 225w or 360w

## SAUNA CONTROL SPECIFICATIONS

### Digi I

- Surface or flush mount control
- 24 hour programmability, delayed start-up
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics



### Digi II

Similar to Digi-I, but with four user memory buttons and Saunasmart™ function

- Surface or flush mount control
- 24 hour programmability
- Delayed start up with Saunasmart feature
- Saunasmart automatically determines length of time needed to reach desired temperature
- Ventilation fan and light buttons
- Adjustable time and temperature
- Sleek European graphics



## SAUNA CONTROL SPECIFICATIONS

### Digi VII

Similar to the Digi-II, but with 7-day programmability

- Perfect for Health Clubs with predetermined start and stop times each day
- Full 7-day, 24 hour programmability
- Saunasmart function applies for start up time each day
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- Integral audible alarm for additional safety



DIGI VII



SAUNALOGIC

### SaunaLogic

- Surface mount control
- 8.75" w x 5.75" h x 1" d
- 24-hour programmability
- Adjustable time and temperature
- On/off buttons for interior, exterior and color light
- For use with Junior and Viki heater series

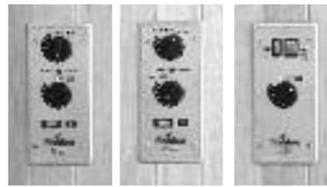


STEAMY

### Steamy

For use with Steamy heater and flexible bathing styles

- Traditional Sauna use, Soft Sauna use or Steam Sauna use
- 60 minute timer with 9 hour pre-set
- Light switch and heat indicator light



FSC-60, FSC-9, FSC-CLUB

### FSC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with FSO heaters and Octa/Super-Finn heaters
- Floor heaters require separate contactor box

### FSC-9 Control

Similar to FSC-60 but with 9-hour time delay start up.

- 60 minute timer with 9-hour time delay for start up

### FSC-Club

Similar to FSC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)

CONTROL PANEL	USE WITH HEATER SERIES	FOR 1 PHASE 240V	FOR HEATERS UP TO	FOR 3 PHASE 208V	FOR HEATERS UP TO	USE WITH CONTACTOR
FSC	FSO-FC	X	8kW	X	8kW	None
Digi I	FSO D	X	8kW	X	8kW	None
Digi II	FSO D	X	8kW	X	8kW	None
Digi VII	FSO D	X	8kW	X	8kW	None
Steamy	Steamy	X	8kW	X	8kW	Yes
FSC	Octa	X	14.4kW	X	14.4kW	Yes
Digi	Octa	X	14.4kW	X	14.4kW	Yes
SaunaLogic	Junior	X	3.0kW			Yes
SaunaLogic	Viki	X	8.0kW			Yes

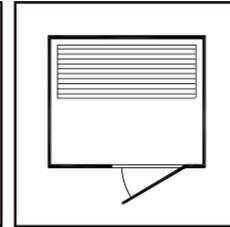
## INFRARED ROOMS & INFRA-SAUNA SPECIFICATIONS

12 Models to choose from, B & E Series

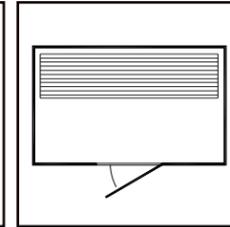
### INFRARED ROOMS



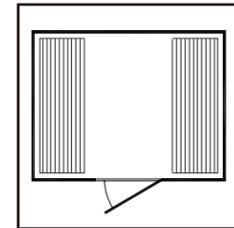
100 SERIES  
1-PERSON



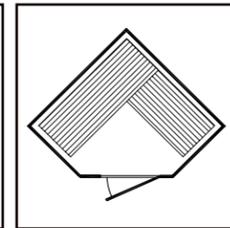
200 SERIES  
2-PERSON



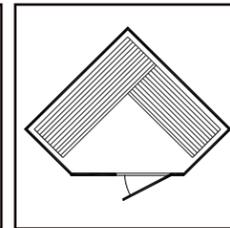
300 SERIES  
3-PERSON



400 SERIES  
4-PERSON



300-C SERIES  
3-PERSON



400-C SERIES  
4-PERSON

For complete details including specifications on the 'E' series, visit [www.finnleo.com](http://www.finnleo.com) or see the special infrared catalog

## 2-IN-1 COMBINATION SAUNA AND FAR-INFRARED: INFRA SAUNA



### Infrared Rooms Include the Following Standard Features:

- Prefabricated walls panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with "furniture quality."
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces painted with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Finnleo "Carbolight" infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Finnleo digital control system mounted inside and out. Controls include: on/off, interior light switch, exterior light switch, time and temperature controls.
- AM/FM/CD stereo system, with unique "drop down" system (stereo recedes into ceiling panel when not in use), and with easy-to-use remote control.
- High quality, heat-proof stereo speakers pre-installed in ceiling panel
- Pre-built Hemlock benches
- Built-in Hemlock floor
- Deluxe door with Hemlock rails, large tempered glass window and integral magazine rack.
- Low-voltage mini-spot lights installed in the ceiling. BH models include roof overhang with integral exterior mini-spot lights.
- Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation (less than five minutes for most models) with pre-wired heaters, lights, stereo, etc.—with simple "plug-in" system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed "as a complete plug-in room"—for safety and reliability
- Industry leading warranty backed by America's #1 sauna company.

### Infra-Sauna Includes the Following Standard Features:

- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Pre-manufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Nordic Spruce, Cedar, or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, thermometer, rocks and installation hardware.

## FINNLEO SAUNA SPECIFICATIONS

**GENERAL:** Sauna room(s) shall be manufactured by Finnleo Sauna, Inc., 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Finnleo prefab/modular saunas, as well as for Finnleo Custom-Cut material packages.

**WORK TO BE DONE BY OTHERS:** All work set forth below will be included under other sections for the specifications:

**For all Finnleo sauna types:**

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

**For Finnleo Custom-Cut saunas:**

4. Installation of stud walls (or furrings strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

**CODE REQUIREMENTS:** All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

**TYPE CONSTRUCTION: FINNLEO CUSTOM CUT MATERIAL PACKAGES** (for installation on previously framed walls)

**Wall framing shall be on 16" centers.** Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

**Walls and ceiling** shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Finnleo).

**When ordering: sauna material package,** shall be Finnleo model CC \_\_\_\_\_. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

**TYPE CONSTRUCTION: FINNLEO PANEL-BUILT SAUNA PACKAGES** (free-standing, modular units).

No framed walls are required for Finnleo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, kiln dried, Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

**TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES:** Shall be preassembled by Finnleo. Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of kiln-dried, clear Abachi, 1" x 4" nominal with 5/8" spacing. Alternative wood choice: kiln-dried, clear, all-vertical-grain Western Red Cedar. Internal framing of 2" x 4" SPF (or 2" x 4" cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2" x 4" SPF or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches over 6', and H-leg bench supports on benches 8' and longer.

**BACKRESTS:** S4S clear Abachi (or Cedar, or Hemlock).

**INTERIOR AND EXTERIOR TRIM:** Corner and cove molding of clear, kiln-dried Abachi (or Cedar, or Hemlock). Panel-Built saunas also include fascia of same material.

**HEATER GUARD RAIL:** Shall be constructed of clear Abachi (or Cedar, or Hemlock) to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

**DOOR:** Shall be Finnleo Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1 1/2" thick clear, vertical grain Meronti or Mahogany door jamb. AG doors are available in five sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 20", 30" and 36" wide. Alternative doors are Finnleo Model DF (clear, all-vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on Mahogany jamb—available in 20", 24", 30" and 36" widths), or Finnleo Model CC (custom-made, handcrafted, triple-layer Western Red Cedar door with sealed, double-pane, tempered glass 12" x 60" or 16" x 60" window, pre-hung on mahogany jamb).

**HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE:** All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Finnleo Custom Cut saunas handicap door size is 36" x 80"; for Finnleo Panel-built saunas handicap door size is 26" x 72".

**SAUNA HEATER:** Shall be Finnleo Model \_\_\_\_\_, sized according to the size room as shown on page 42-44. Heater shall be UL listed. Shall include olivine igneous rocks. Optional floor stand adaptable with SO-S/BE models.

**CONTROLS:** Shall be Finnleo Model \_\_\_\_\_, UL listed, and matched with heater according to charts on page 44.

**FLOOR:** Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Abachi (or Cedar, or Hemlock) is provided for walk area in front of benches.

**LIGHT:** Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

**ACCESSORIES:** All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, head-rests, backrests, duckboards. A wide range of additional accessories are available.

**WARRANTY:** All Finnleo sauna rooms, sauna heaters, and controls have a five-year limited warranty (one year for commercial saunas) against defects in material and workmanship. For further information regarding the Finnleo warranty, please contact Finnleo or your local authorized Finnleo dealer.

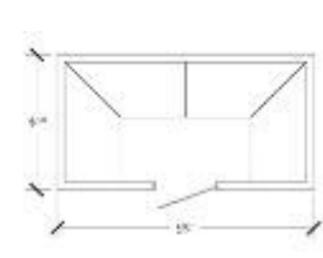
**DESIGN ASSISTANCE:** Finnleo's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steam baths and steam generators. Free CAD design service available.

**HANDICAP ACCESSIBILITY:** Most of Finnleo's panel-built and custom-cut saunas can be made handicap accessible. Contact Finnleo for assistance.

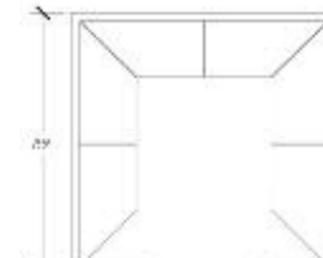
Finnleo reserves the right to change specifications and design without notice.

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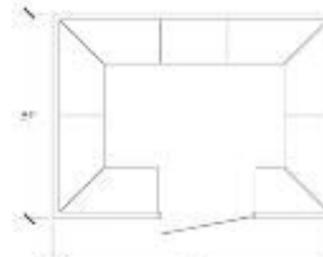
## ACRYLIC STEAM ROOMS



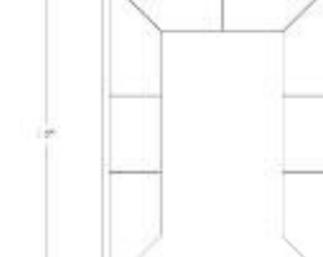
Type II / 83" x 44"



Type IV / 83" x 83"



Type V-I / 113" x 83"



Type V-4 / 83" x 113"

Other layouts and door locations available.

## STEAM GENERATOR SPECIFICATIONS

### AK Residential

Model	Wire Size	Phase	Volt	AMP	Breaker Size	KW	*Max. Cu. Ft.
AK4	10-2 + G	1	240	16.7	25	4.0	75
			208	14.4	20	3.0	50
AK5	10-2 + G	1	240	20.8	30	5.0	100
			208	18.0	25	3.7	60
AK6	8-2 + G	1	240	25.0	35	6.0	160
			208	21.6	30	4.5	85
AK7	8-2 + G	1	240	29.2	40	7.0	220
			208	25.2	35	5.2	110
AK8.5	6-2 + G	1	240	35.4	50	8.5	300
			208	30.7	45	6.4	190
AK10	6-2 + G	1	240	41.7	60	10.0	400
			208	36.1	50	7.5	250
AK12	6-2/10-2 + G	*1	240	33.3/16.7	50/25	12	500
AK14	6-2/10-2 + G	*1	240	37.5/20.8	50/30	14	600
AK17	For electrical specifications please call the factory at 1-800-331-0349						725
AK20	For electrical specifications please call the factory at 1-800-331-0349						900
AK30	For electrical specifications please call the factory at 1-800-331-0349						1350
3K8	10-3 + G	3	208	21.9	30	7.9	300
3K10	8-3 + G	3	208	28.1	35	10.1	400
3K12	8-3 + G	3	208	31.3	40	11.3	500
3K14	6-3 + G	3	208	40.2	50	14.5	600
3K20	For electrical specifications please call the factory at 1-800-331-0349						800
3K24	For electrical specifications please call the factory at 1-800-331-0349						1000
3K28	For electrical specifications please call the factory at 1-800-331-0349						1200
3K36	For electrical specifications please call the factory at 1-800-331-0349						1500

**Steamer Dimensions:** AK4-AK10 Models 6-1/4"W x 13"H x 16-1/2"L  
AK12, AK14 and 3K Models 6-1/4"W x 14"H x 16-1/2"L

**Shipping Dimensions:** AK4-AK10 Models 7-1/4"W x 20-1/2" x 23"L, Weight 32 lbs.  
AK12, AK14 and 3K Models 7-1/4"W x 20-1/2" x 23"L, Weight 35 lbs.

**\*Important:** The maximum cubic footage is for reference only. Complex room construction and material variables may substantially alter the model required for your installation. For further information see "The Steam Construction and Generator Sizing Guide". Manufacturers of room construction materials should be consulted for approval of material use in a steam room environment.

**NOTE:** \*Single phase AK12 and AK14 steamers require two separate line feed circuits

**\*\*SEE GENERATOR INSTALLATION INSTRUCTIONS FOR SAFETY WARNINGS**



### 120V Generator



- 4"H x 7 1/2"W x 9 1/4"D
- 120-volt, 2kW, with plug
- Low energy and low water consumption
- Very quiet operation
- Steam begins in 80 seconds from startup
- Built-in 30 minute timer
- Low-voltage on/off button

### Commercial Steam Generator

- ASME certified, UL listed low-pressure vessel
- All steel construction with powder coat finish and stainless steel feet to prevent corrosion
- Multiple safety features, including:
  - Sight glass
  - Three-level water sensing system with low water cutoff
  - High pressure cutout on all boilers
- Optional 24-hour/7-day integral clock
- One or two-room operation
  - Each room controlled individually with optional low voltage on/off control
- Room "over-temperature shut down" turns boiler elements off and blinks indicators to show alarm.
- Two or three wire alarm circuit switching provides for remote monitoring
- Designed for easy serviceability
- Optional "Refresh™" option provides short bursts of steam when desired — simple push button in the steam room provides a 10 to 15 second burst of steam even if the room is at set temperature and not calling for steam
- Auto-blow down flush/drain system, on separate clock
- External control system includes indicator light-to show when bath is on



Catalog #	UL Model	Watts	Volts	Phase	Amps	Max. Km Size	Steam Per Hr.	Dimensions W x D x H	
AI 12	12-208	12000	208	1	59	500 ft <sup>3</sup>	36 lb/hr	20" x 17 1/2" x 23 1/2"	
			208	3	34				
			240	1	51				
			240	3	30				
			480	3	15				
AI 18	18-208	18000	208	1	88	750 ft <sup>3</sup>	54 lb/hr	20" x 17 1/2" x 23 1/2"	
			208	3	51				
			240	1	76				
			240	3	44				
			480	3	22				
AI 24	24-208	24000	208	1	116	1000 ft <sup>3</sup>	73 lb/hr	20" x 17 1/2" x 23 1/2"	
			208	3	68				
			240	1	101				
			240	3	59				
			480	3	29				
AI 30	30-208	30000	208	3	85	1250 ft <sup>3</sup>	91 lb/hr	22" x 17 1/2" x 23 1/2"	
			240	3	73				
			480	3	38				
			36-208	208	3				101
			36-240	240	3				88
AI 36	36-208	36000	208	3	43	1500 ft <sup>3</sup>	109 lb/hr	22" x 17 1/2" x 23 1/2"	
			480	3	43				
			208	3	118				
			42-240	240	3				102
			42-480	480	3				57
AI 42	42-240	42000	240	3	117	1750 ft <sup>3</sup>	127 lb/hr	22" x 17 1/2" x 23 1/2"	
			480	3	57				
			48-240	240	3				117
AI 48	48-480	48000	480	3	58	2000 ft <sup>3</sup>	145 lb/hr	22" x 17 1/2" x 23 1/2"	

Please call Finnleo for complete Commercial Boiler specifications.